



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5374-3
Job Sheet 166840

Part No: D5374-3 **Job Qty:** 16 ea
Part Name: Bushing

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 10/17/17 **Job Tracking No:**
Due Date: 11/10/17 **Created By:** Mario Poulin
Type: SOLD **Description:**
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	16 Ea		11/9/17	0.00	0.00	Start Up Machining	
100	Hardinge	16 pcs		11/10/17	0.00	3.20	Hardinge	
120	QC	16 pcs		11/10/17	0.00	0.00	QC8	
130	Packaging	16 pcs		11/10/17	0.00	0.00	Packaging3	
140	QC21-SA	16 Ea		11/10/17	0.00	0.00	QC21	

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374

Handwritten notes: 11/8, 2022 6/17/19, 159, 6, 21, 9-89, NOV 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.500	3	99	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.500Inches + 0.006 - 0.001	0.506 0.499	Diameter	
2	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
3	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	
4	Bushing	0.035Inches + 0.030 - 0.010	0.065 0.025		
5	Bushing	2.050Inches + 0.000 - 0.005	2.050 2.045		
6	Bushing	0.020Inches ± 0.030	0.050 (0.010)	Radius	
7	Bushing	0.050Inches + 0.000 - 0.005	0.050 0.045		
8	Bushing	0.196Inches ± 0.005	0.201 0.191	Diameter	
9	Bushing	0.226Inches + 0.010 - 1.000	0.236 (0.774)		
10	Bushing	90.000Degrees ± 0.500	90.500 89.500	Angle	

DART
AEROSPACE
S011149

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Bushing

PART NO: D5374-3

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/19/17

Job No: 166840

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	16.05.30	New Issue	KJ 	